

# Work Order ID 127223

December-15-14 12:51:18 PM

**\*127223\***

Page 1

Item ID: D206-642-412 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Skidtube RH, High Gear with Standard Wearplates  
 Start Date: 12/15/14 Start Qty: 1.00 **\*1\*** Cust Item ID:  
 Required Date: 12/15/14 Req'd Qty: 1.00 **\*1\*** Customer:  
 Reference: update

Approvals: Process Plan:                      Date:            Tooling:            Date:            Run Start **\*NR1\***  
 QC:                      Date:            SPC (Y/N):            Date:            Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D206-642	Q

100	Document Control	0.00							
<b>*100*</b>	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D206-642-412	CHG008							

DAS  
46  
9-89

DEC-15 2014

**DART**  
TRANSPORT CANADA APPROVAL 4-09-09

TEL: 1-613-632-3336  
 FAX: 1-613-632-4443

P/N	D206-642-412	CHG	CHG005
DESC	Skidtube RH High	STC	SH98-4
LCT	B41319	STC	SA00475SE
MODEL	Bell 206L/L1/L3/L4	STC	

US PATENT #5785181  
 CANADA FOREIGN PATENTS PENDING

MADE IN CANADA

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## Quality Control

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46  
DAS

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Item ID: D206-642-412 Accept **\*N900040100\*** Setup Start **\*NS1\***  
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 Start Date: 12/15/14 Start Qty: 1.00 **\*1\*** Cust Item ID:  
 Required Date: 12/15/14 Req'd Qty: 1.00 **\*1\*** Customer:  
 Reference: update

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
<b>*130*</b>									
Packaging	Memo	0.00							
Packaging	REPACKAGE USING NEW B/N AT CHG005								
	<del>NEW LABELS REQ'D</del>								
	Identify and pack for shipping as per PPP D206-642-412								
	Location: <u>082</u>								
	PPP Rev: _____								

*Syl* DEC 15 2014

140 QC21- Final Inspection - Work Order Release 0.00  
**\*140\***  
 QC Memo 0.00  
 Quality Control

14/12/15 *[Signature]*  
*mr*  
 14-12-15

# Picklist Print

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Work Order ID: 127223

**\*127223\***

Parent Item: D206-642-412

**\*D206-642-412\***

Parent Item Name: Skidtube RH,High Gear with Standard Wearplates

Start Date: 12/15/14

Required Date: 12/15/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:K05.10.11 Revised picklist per CHG004KJ/CP/JLM  
 IPP Rev:L 07-12-05 ECN 1080p DD verified by:ec  
 IPP Rev:M 08-09-29 as per DSI9421 DD verified by:JLM IPP  
 Rev:N 12.11.21 ECN12-679 DD verf:JLM IPP REV:O  
 14.04.25 AS PER ECN14-520 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-5A		Purchased	No				Each	130.0000		-1			
<b>*AN4-5A*</b>									**				
BOLT													

106605

DAS  
05  
9-89

Location	Loc Qty	Loc Code
CA	106	
m129682	106	
ST346	24	
120562	24	

AN4C5A Purchased No

**\*AN4C5A\***  
 Bolt  
 DAS  
 46  
 9-89

Location	Loc Qty	Loc Code
FP001	20	
M128403	20	
ST345	50	
M130466	50	

AN960JD1016 NAS1149C1063 R Purchased No

**\*AN960.ID1016\***  
 Washer

Location	Loc Qty	Loc Code
Mezz	377	
5519	377	

[1]

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DAS  
05  
9-89

MF

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DAS  
05  
9-89

# Picklist Print

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Work Order ID: 127223

**\*127223\***

Parent Item: D206-642-412

**\*D206-642-412\***

Parent Item Name: Skidtube RH,High Gear with Standard Wearplates

Start Date: 12/15/14

Required Date: 12/15/14

Start Qty: 1.00

Required Qty: 1.00

AN970-4

Purchased

No

Each

483.0000

-1

**\*AN970-4\***

Washer

**\*\***

DAS

06

9-89

Location

Loc Qty

Loc Code

ST273A

400

m129521

400

ST329

83

m127815

83

D206-642-412

Manufactured

No

Each

0.0000

1

**\*D206-642-412\***

Skidtube RH,High Gear with Standard Wearplates

**\*\***

DAS

06

9-89

D206-648-011

Manufactured

No

Each

17.0000

-1

**\*D206-648-011\***

GHW/ Modification

**\*\***

DAS

06

9-89

Location

Loc Qty

Loc Code

Mezz

17

39176

3

40442

4

41419

10

D206-648-013

Manufactured

No

Each

6.0000

1

**\*D206-648-013\***

Ground Handling Wheel Modification

DAS

46

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**\*\***

DAS

06

9-89

Location

Loc Qty

Loc Code

PKG013

6

115114

5

123068

1

124399.00

CMP

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Shop Packet Print

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# Picklist Print

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Work Order ID: 127223

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Parent Item: D206-642-412

**\*D206-642-412\***

Parent Item Name: Skidtube RH,High Gear with Standard Wearplates

Start Date: 12/15/14

Required Date: 12/15/14

Start Qty: 1.00

Required Qty: 1.00

D2655

Manufactured No

Each

38.0000

-1

**\*D2655\***

Ring

**\*\***

37378

DAS  
06  
3-88

Location

Loc Qty

Loc Code

Mezz

38

32280

1

32988

4

34613

3

44295

15

45738

15

D3413-1

Manufactured No

Each

38.0000

**\*D3413-1\***

O-Ring

**\*\***

D

DAS  
06  
3-88

DAS

46

0.89

Location

Loc Qty

Loc Code

FP001

2

112309

2

st530

36

110715

9

114489

4

121783

11

125157

12

MF.